

# Work Order ID 70496

Friday, June 10, 2011 8:56:13 AM



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Item ID: DSI 9419-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Energy Attenuating Conversion

Start Date: 6/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 1.00



Customer:

Reference: Rework

Approvals:

Process Plan:

*MF*

Date:

*11-06-10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9419

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

NEW LABELS REQUIRED UNDER NEW BATCH NUMBER

*CHC 7001*

*8 11/05/10*

*B 63632*

*Hjlar CL 11-6-13*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK AND REMOVE D3811-041 B

*44178*

REPLACE WHEN AVAILABLE.

*PC 11/6/13*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*S 4105101*

*(80)*

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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9419-011 <input type="checkbox"/> UNDER NEW BATCH NUMBER Location: <u>20</u> <input type="checkbox"/> PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/9/11

11/9/11

11-09-01

# Picklist Print

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Work Order ID: 70496



Parent Item: DSI 9419-011



Parent Item Name: Energy Attenuating Conversion





Start Date: 6/10/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-06-03 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3811-041  Seat Track Assembly		Manufactured	No				Each	0.0000		-1	<u>180</u> 441.78		
S D3811-041  Seat Track Assembly		Manufactured	No				Each	0.0000		1	7090	6/11/9/1	